



Sand Seal Adapter Installation Instructions

The MST Sand Seal Adapter is designed to be a slip fit or light press into your engine case.

Two holes (or ears) in adapter are there for reinforcement if loose in case. Securing holes are not a requirement if fit is secure, but still recommended.

There are (2) 4-40 Flush Head Screws included in your packaging.

Install:

1. Locate the sand seal adapter in the case, align the ears so that the upper ear is just to either side of the split in the case. Center Punch the location to drill
2. Remove the adapter
3. Use masking tape to cover the end of the crankshaft and the opening into your case
4. Drill and tap the (2) 4-40 hole locations
5. Remove Debris and Drill shavings from area
6. Apply a thin coating (or as needed) coating of sealer to back side of adapter and press into case
7. Align ears to holes and add screw
8. Allow sealant to dry per manufacturers specifications
9. Install Pulley

Do not use pulley to press adapter and seal into case!!

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